

DART SERVICE INSTRUCTION

TO AMEND:

INSTALLATION INSTRUCTIONS D205-634 REV. F OR EARLIER,
INSTALLATION INSTRUCTIONS D204-635 REV. F OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 REV. 3 OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D204-635 REV. 3 OR EARLIER

REF CANADIAN STC: SH96-88
REF FAA STC: SR00563NY
REF EASA STC: EASA.IM.R.S.01303

IT IS ACCEPTABLE TO REPLACE EXISTING D2570 BUSHINGS WITH D4123-1 BUSHINGS ON THE OUTBOARD SADDLES AS SHOWN IN FIGURE 1. ENSURE THE FLATS ON THE D4123-1 BUSHINGS RUN PARALLEL TO SKIDTUBE AS SHOWN IN FIGURE 1. TORQUE NUT ON AN4-51A BOLT TO 50-70 in-lb (5.7-7.9 N-m).

QTY	PART NUMBER	DESCRIPTION
X	DSI 9519-011	REPLACEMENT BUSHING KIT
8	D4123-1	BUSHING



FURTHERMORE, IT IS ACCEPTABLE TO REMOVE THE D2594-1 PLUGS COMPLETE WITH D2594-3 O-RINGS AND SEAL THE HOLES WITH SIKAFLEX-241/-291 OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT.

THERE IS NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE WITH THIS CHANGE.

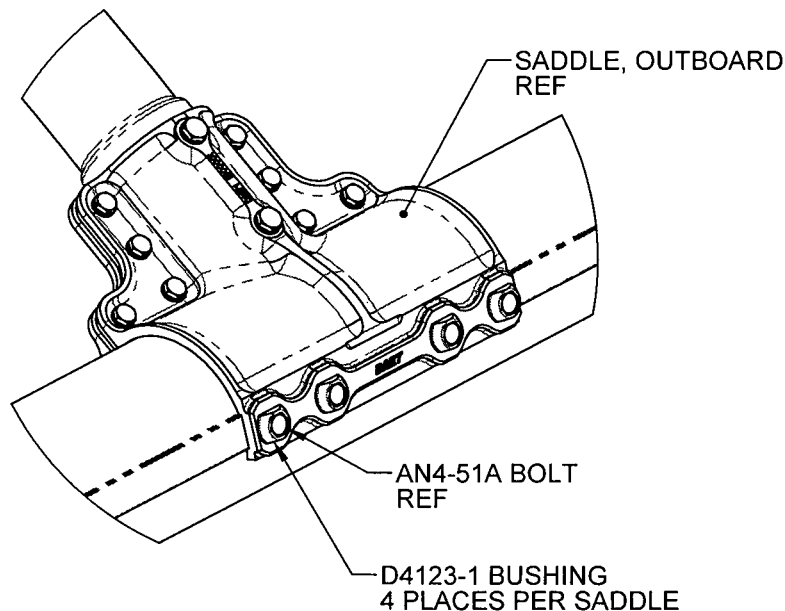





FIGURE 1. D4123-1 BUSHING INSTALLATION

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED 	
BY:	D. SHEPHERD (DE # 02)
DATE:	10.07.20
CERT. NO.:	SH96-88
ISSUE NO.:	3

B	ADD NOTE RE: D2594-1 PLUG REMOVAL	RF	10.07.20
A	NEW ISSUE	RF	10.05.26
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9519	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		REPLACEMENT BUSHING KIT	NTS
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